



Technical Data Sheet

Freeman Carvable Purple Flake Wax

Description

Carvable Purple was developed for designers and casters who often rework wax patterns. This wax offers superior carvability with minimal filling or clogging of tools. Also, with the highest injection temperature of the Freeman Flake line, it will not break under stress or react to body heat from fingers during handling.

Physical Properties

Color	Purple
Ring & Ball Softening Point (°F)	165 (+/-6)
Injection Temperature (°F)	170-175
Congeaing Temperature (°F)	151
Flash Point (°F)	465
Hardness (Shore D)	37
Specific Gravity	0.98
Ash Content	0.005%
Viscosity (cps)	
@ 180°F	668
@ 170°F	853
@ 160°F	1,102

Ordering Information

SKU	Description	Size	Net wt.
118188	Freeman Flakes Wax – Carvable Purple	1 LB	1 LB

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT