## **Technical Data Sheet**

# Freeman Flexible Blue Flake Wax

#### **Description**

Flexible Blue features the longest shelf life and highest flexibility of the Freeman Flake Wax line. It was developed for the caster who needs to reproduce very sharp details. This unique mixture of wax and plastic is especially well-suited for metal molds and stone-in-place casting.

### **Physical Properties**

Color	Blue
Ring & Ball Softening Point (°F)	157 (+/-6)
Injection Temperature (°F)	170
Congealing Temperature (°F)	143
Flash Point (°F)	465
Hardness (Shore D)	30
Specific Gravity	0.9 (+/-0.05)
Ash Content	0.007%
Viscosity (cps)	
@ 180°F	416
@ 170°F	499
@ 160°F	615

#### **Ordering Information**

SKU	Description	Size	Net wt.
118180	Freeman Flakes Wax – Flexible Blue	1 LB	1 LB

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT