

Chukyo Kasei Kogyo Co., Ltd.

ISO 9001 (JQA-QM3984) ISO 14001 (JQA-EM4081) Aichi Quality No. 316

Head Office Tokyo Branch Osaka Branch Kyushu Branch Kariya Factory

Research office





CHUKYO KASEI KOGYO



Aerosol Products

We provide perfect demanding technologies to solve customer problems.

Our new release agents reflect the requirements of customers.

Chukyo Kasei Kogyo has been an innovator in developing technologies for release agents. As we grew, the company became recognized as a manufacturer with one of the highest rates of success in solving customer problems. We listen to the opinions of the people working on-site; respect the customer's production, quality assurance, and manufacturing technologies; and liaise with the molding and raw material procurement divisions in order to supply the market with release agents that boost yields.

We customize products in collaboration with customers.

While retaining a rich lineup of products, we have a system to customize products in collaboration with the customer in order to stay current with the rapid progress in the industry. We provide preliminary testing with our own molding machine to reassure customers before doing tests and evaluations at their sites. By doing this, we have satisfied the needs of customers to improve yields without changing or modifying the materials and molds.



Preliminary test

Hi, I'm Pelico.

Environmental Friendliness and Higher Quality

Chukyo Kasei Kogyo and its Pelicoat brand have led the industry in release agents for plastics. The company was awarded ISO 9001 quality management system certification in November 1999 and ISO 14001 environmental management system certification in June 2004. Although we are confident that we have always focused on quality and the environment, the certifications mean that our efforts have been officially acknowledged in recognition of our determination to provide customers with more environmentally friendly products of higher quality. As a manufacturer of release agents and lubricants, we will endeavor to meet all new customer needs. Your continued support is highly appreciated.





3) Coat the surface lightly and evenly. Allow a drying time of three to

3

five minutes after coating and repeat this process three times.

4) Bake the agent onto the mold at the temperature of 120 to 180°C for 10 to 15 minutes before proceeding to the molding process.

We provide a wide range of products to meet the performance levels requested by each customer. We are also ready to customize any product. Feel free to provide us with your requirements at any time.

Major application/features	Non-silicone
eroxide-vulcanized rubber and general rubber	
icone rubber, thermoplastic resin and general rubber	0
andrel mold and general rubber	0
licone rubber and general rubber	0
eneral rubber	

for the material and molding method, higher release



	Secondary processing							
Dirt on mold	Coating	Plating	Hot stamping	Silk-screen printing				
0	0	0	0	0				
0	0	0	O	0				
0	O	0	\bigcirc	0				
0	O	0	O	0				
0	\bigtriangleup	\bigtriangleup	\bigtriangleup	\bigtriangleup				
0	\bigtriangleup	\bigtriangleup	\bigtriangleup	\bigtriangleup				
\bigcirc	×	×	×	×				
0	×	×	×	×				
0	×	×	×	×				
0	×	×	×	×				
0	0	0	0	0				
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0	×	×	×	×				
0	\bigtriangleup	×	×	×				
0	\bigtriangleup	×	×	×				

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Antirust Agents

Antirust agent for molds (volatile) (An undiluted solution is also available.) ● Efflux F

e Efflu	x Colored		(The color of an agent clearly indicates where it was sprayed to ensure thorough application on the targ
● Efflu	x C-Y		Volatile chemical attack-resistant type (diluted solution minimizes the influence on molded articles)
● Efflu	x C-Y Col	lored >	Volatile colored and chemical attack-resistant typ (diluted solution minimizes the influence on molded articles)

Features:

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C-1

氧化性防錆器

The agent forms a tight, solid covering over the mold and a layer of vaporized agent over the covering for double protection. Because the agent contains no oil, it leaves almost no stains on molded articles. The agent can be removed by applying several preliminary shots.

Application:

The agent prevents rust on the molds when oil should be avoided or as a substitute for grease or antirust oil that is difficult to remove. Close the molds and then pack and seal them in a plastic bag so that the vaporized agent does not diffuse into the air but remains around the molds for the desired effect

Antirust agent for molds (oil-based)

Sabicro Oil-based antirust lasts for a long period of time (three to six months)

Features:

Efflux F Efflux C-Y

The antirust agent for plastic molds forms a tight, semi-rigid covering over the target. This wax-type agent is less permeable so that no oil oozes in the molding process. Removing the coating is comparatively easy.

Application:

Antirust for plastic molds

Rakutoreru Oil-based antirust for shorter periods of time (one to three weeks)

Features:

This antirust agent for plastic and precision molds forms an ultra-thin. quick-drying coating. The agent is less sticky and has less oil oozing so that the coating is easy to remove in the molding process, which reduces the number of preliminary shots.

Application:

Antirust for plastic and precision molds (shorter period of time)

List of Products

Product name	Coating status	Antirust effective for *1	Easiness of removing *3	Application		
Efflux F	Solid thin coating	Six months to one year *2	0			
Efflux Colored	Green solid thin coating	een solid thin coating Six months to one year *2		Antirust for molds (semi-sealed)		
Efflux C-Y Solid thin coating		Six months to one year *2	O	when oil should be avoided		
Efflux C-Y Colored	Green solid thin coating	Six months to one year *2	0			
Sabicro	Semi-rigid thin film	Three to six months	0	Antirust for molds (for long period of time)		
Rakutoreru	Liquid ultra-thin coating	One to three weeks	0	Antirust for molds (for short period of time)		

• "Semi-sealed" means that the molds are closed. "Sealed" means that the molds are packed and sealed in a plastic bag.



Pelicoat 12

Features:

This multipurpose agent features antirust, lubricating, cleaning, and penetration functions. The agent has outstanding water displacement capabilities and antirust effects on all metals. With its low surface tension and high permeating capacity, the agent serves as a lubricant for machines, equipment, and automobile components. It also prevents fingerprints and sweat from corroding the surface.

Application:

Legato

Features:

offers excellent extreme-pressure performance and abrasion resistance so that the effect lasts for a long time. With its high permeating capacity, the agent penetrates rust and dirt to easily loosen rusted bolts and nuts. A thin coat with less stickiness covers the metal surface to produce an outstanding antirust effect. The agent also displaces water and demonstrates excellent antirust performance against salt water.

Application:

Maintenance of machine tools and machines for specific purposes, servicing tools, lubricating small precision equipment, loosening bolts, nuts; screws; antirust; lubrication of metal products

List of Products

Product name	Coating status	Antirust effective for *1	Easiness of removing *3	Application
Hi-Guard DK-5	Wax thick coating	Six months outdoors	0	Antirust for equipment
Pelicoat 12	Liquid thin coating	Six months	0	Multipurpose agent for antirust and lubrication functions. Suitable for DIY
Legato	Liquid thin coating	Six months	0	Multipurpose agent for antirust and lubrication functions with excellent extreme-pressure performance and abrasion resistance

Note

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Antirust agent for equipment (Powerful wax type)

Hi-Guard DK-5

Features:

The agent is tack-free two to three hours after application and forms a dried coat after about one day. After coat formation, no stickiness or oil seepage will be observed and the antirust function will continue for more than six months outdoors. The agent is also appropriate for application on equipment with a complex structure because it penetrates into the minute concaves while the coat is formed.

Application:

The agent achieves the antirust effect even under the harsh conditions of high humidity indoors or outdoors for a long period of time and is appropriate for export.



. Duration of antirust effect varies depending on the conditions of use. The values in the table are rough indications when used indoors in an open condition (excluding Efflux).

*2. The values of the Efflux series are the length of effectiveness under semi-sealed conditions when molds are closed. *3. It indicates the ease of removal with a general-purpose solution-type cleaning spray.

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Cleaning Agents



 GP Cleaner GP Cleaner C-Y GP Cleaner C-Y2 	Standard type (An undiluted solution is also available.) Chemical attack-resistant type (An undiluted solution is also available.) Chemical attack-resistant type (An undiluted solution is also available.)
Features: Multipurpose cleaning agents remove molds for plastics or molded article almost no influence on molded articles	grease, oil and dirt on es. The agents have s and dry quickly.
Features: A cleaning agent suitable for the remo antirust agents, grease, oil and re agents on molds for plastics. This is all cleaning machines and is an outstan degreasing agent. Application: Degreasing and cleaning molds for pla machines and equipment	val of lease so for nding stics,

Mold Cleaner (An undiluted solution is also available.)

Features:

This cleaning agent will dissolve and remove resin from molds for plastics. * Spray the agent thoroughly on the contaminated surface, leave for a while until it penetrates enough and then wipe off with a cloth or remove with a tool. Using the GP Cleaner is also effective.

Application:

Cleaning molds for plastics

Cleaner for mold deposit (resin dissolution type) 🥌

Depo Cleaner

MOLD C

Features:

LD7

含型洗汗!

Spray the agent thoroughly onto the contaminated part of a mold surface and wait three to five minutes until the agent penetrates. While the surface is still wet, give preliminary shots. The agent may remain on the surface after use, so wash it off with a solvent like the GP Cleaner. The ideal temperature of the mold is between 40 and 80°C.

Application:

For gas burns on molds for plastics and removal of deposits





Brake & Parts Cleaner C5 (An undiluted solution is also available)

Features:

These are designed to cleanse resin or metal powder from a brake drum and lining instead of blowing the powder or resin off. The cleaner offers high spray pressure and excellent degreasing effects as an outstanding oil and grease remover.





Product name	Cleansing effectiv eness *1	Odor	Drying speed	Major application
GP Cleaner	7	Weak	Fast	Multipurpose
GP Cleaner C-Y	7	Wea	Fast	Multipurpose (chemical attack resistant)
GP Cleaner C-Y2	7	Weak	Fast	Multipurpose (chemical attack resistant)
Ace Cleaner C3	8	Middle	Middle	Degreasing and cleansing molds and other general parts
Mold Cleaner	-	Weak	Extremely slow	Cleansing plastic dirt on molds
Depo Cleaner	-	Strong	Extremely slow	Cleansing mold deposit and plastic dirt
Brake & Parts Cleaner C5	8	Middle	Fast	For break and other general parts
Brake & Parts Cleaner Jumbo A	8	Middle	Fast	For break and other general parts
Parts Cleaner C7 10	10	Strong	Slow	For general parts (powerful type)

*1. Relative comparison with our products on a scale of one (weakest) to ten (strongest)



Degreasing and cleansing of general machine parts as well as brake drums, lining and disk pads

Parts Cleaner C7

Features:

With the strong dissolving power, high spray pressure and degreasing effect, this can clean tough dirt that has accumulated for a long period of time

Brake & Parts Cleaner Jum
 Brake & Parts Cleaner C5

Application:

Cleansing parts when an engine is dismantled or machine parts with tough dirt

Note

Washing agents need to be carefully chosen, depending on the materials of the target and the type of dirt, to maximize the effect.

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Lubricant and Others

For molding

Lubricant for mold ejector pins



PTFE/thin coating and dry type Metal Protect Dry >>

Features:

This thin-coating, dry-type lubricant forms a special lubricating PTFE coating over a metal surface. With the excellent heat resistance, adhesiveness and thinness, the lubricant is appropriate for use where dirt should be avoided.

Application:

Maintenance of the mold ejector pins and sliding parts of a molding machine, the rotating and sliding parts of precision machines and equipment.

Lubriflow	PTFE/oil-based and enduring type (Service temperature: room temperature to 250°C)

Features:

Ultra-fine PTFE particles form a smooth covering over a metal surface for outstanding lubricity and abrasive resistance. The lubricant also offers high permeating capacity and detergency and removes water from the surface with its excellent water displacement capability, which results in an antirust effect.

Application:

Maintenance of the mold ejector pins and sliding parts of a molding machine, the rotating and sliding parts of precision machines and equipment.

PTFE/Grease type Bearlex FX-C >>>

Features:

This fluorine lubricant is designed to minimize the influence on molded articles. The special lubricating coating has a wide service temperature range and allows application on a variety of surfaces. The thin coating is appropriate for use where dirt should be avoided and has a wide variety of uses as lubricant.

Application:

The mold ejector pins and sliding parts of a molding machine and the rotating and sliding parts of precision machines



Lubricant for sliding surfaces and bearings

MO Super Grease		Grea (Servi
MO Super Paste		Synt (Servi
Super Grease Spray No.	1	Star (Servi

Features and application:

This spray grease contains extreme-pressure additives and lasts for a long period of time, demonstrating outstanding abrasion, heat and pressure resistance. The grease has a wide service temperature range and produces a long-term effect as lubricant. antirust and moisture barrier on rotating and sliding metal parts.





Grease Keeper White Urea/Grease type (Service temperature: -20 to 220°C)

Features:

his special urea grease contains carefully selected thickeners and extreme-pressure additives to achieve high-level heat resistance and lubricity. The grease has a wide service temperature range, allows application on a variety of surfaces and reduces the frequency of greasing when servicing molds.

Application:

Mold guide pins, sliding parts of a molding machine and parts where load bearing capacity and the prevention of seizure and adhesion and long product life are required.



Features:

The agent contains boron nitride (BN) for excellent lubricity and release performance. With outstanding spreading capability and adhesiveness over a sliding surface and base material, the agent offers excellent lubricity in an environment of high loads.

Application:

Can be used as a release agent for molding diamond tools, and lubricant and release agent for aluminum window frame molding, aluminum extruding machines and other conditions under high temperature.





vice temperature: room temperature to over 400°C) thetic oil-based type containing molybdenum vice temperature: room temperature to over 400°C)

ndard grease type vice temperature: -15 to 130°C)



Super Grease Spay No. 1

Antistatic agent • Inaguard

Features:

This spray prevents static electricity on plastic molded articles, electronic parts, films and automobile parts. Simply with a light spray, it prevents accidents, declines in production efficiency and dirt caused by static electricity.

Application:

Plastics in general, electronic parts, film and automobile parts *May be applied to transparent resin.

Surface treatment agent Restore and Restore PP (Black)

Features:

This surface treatment agent is designed to diluter or improve the appearance of molded articles. A light application hides welds lines on a pear-skin finished and grained surface or diluters the surface.

Application



Special release agent





1: • indicates that the PRTR Law is applicable

indicates that the Ordinance on Prevention of Organic Solvent Poisoning is applicable. *3: Classification of hazardous materials

..Class 4 Petroleum No. 1 .. Class 4 Petroleum No. 2 ...Class 4 Petroleum No. 3 .Class 4 Petroleum No. 4

..AlcoholDesignated flammable material

PRTR: Pollutant Release and Transfer Registers (PRTRs) are systems to collect and disseminate data on how many tells us the type and volume of chemical substances released into the environment. Ordinance on Prevention of Organic Solvent Poisoning: organic solvents are listed and classified into classes 1 to 3. RoHS

* No RoHS-restricted substance is used in our products intentionally.

PFOS and PFOA

GHS

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Around 1990, perfluorochemicals (PFC), which were thought to be safe, were found to contaminate human and animal blood. Based on this discovery, the US Environmental Protection Agency prohibited the use of perfluorooctane sulfonates (PFOS) out of all PFCs in 2000, which had been used in stain and waterproof coatings. It also prohibited the use of perfluorooctanoic acid (PFOA) for the same reason.

*No PFOS and PFOA are used in our products intentionally.

to a globally unified rule.



* Misuse may cause poisoning, fire, and explosion of cans. Read carefully and understand the cautions and MSDS before use.

- * It is harmful to health to inhale the sprayed agent. Ventilate the room well when in use. * If you inhaled large volumes of the agent or if you feel sick, move to fresh air. If you do not recover, consult a physician. * Be careful when spraying and prevent the agent from contacting the skin or face. In the event of skin contact, wash off with soap. If the agent
- gets into the mouth and eyes, rinse thoroughly with water. * Do not leave the product in places with a temperature above 40°C or exposed to direct sunlight because doing so may cause an explosion or wet conditions may cause rust.

* Before disposing of a can, empty by pushing the spray button outdoors away from open flames until the spray sound ceases. Outsource the disposal of the emptied cans to specialist waste treatment services approved by the prefectural governor.

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Packing

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Laws, Regulations and Safety

toxic chemicals from which source are released into the environment or disposed of as waste. The system

Organic solvents are volatile and can be taken into the human body by respiration. The solvents are also absorbed through the skin. If large volumes of such solvents are absorbed, toxic symptoms or even death may result. To prevent accidental poisoning, the Ordinance on Prevention of Organic Solvent Poisoning was established under the Industrial Safety and Health Act. Substances that need special attention out of all

Restriction of Hazardous Substances is a directive restricting the use of specific hazardous materials in the production of electric and electronic equipment. The directive is designed to ensure compliance with the law governing electric and electronic equipment and minimize the hazards to the environment and human health at every stage from production to disposal. The directive restricts the use of the following six substances: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB), and polybrominated diphenyl ether (PBDE).

The United Nations recommendation is to use the Globally Harmonized System of Classification and Labelling of Chemicals (GHS). The objective is to provide data of the kind and degree of hazard and toxicity for the chemical substance in the form of a label that helps understanding or a safety data sheet according







Instructions for the Use of Aerosol Cans

(Read carefully before use.)